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AMENDMENT TO THE CLAIMS

1. (Currently amended) A method for manufacturing a product having various diameters from a workpiece, ~~such as a metal cylinder or plate~~ in which the workpiece is clamped down in a clamping device, the workpiece and a first tool are rotated about an axis of rotation relative to each other, the workpiece is deformed by means of said first tool by placing the first tool into contact with the workpiece and moving the workpiece and/or the first tool in a direction along said axis of rotation, wherein at least a second tool is placed into contact with the workpiece at a position behind the first tool, the workpiece is also deformed by means of said second tool and wherein two or more forming rollers associated with the first or second tool are mounted on a common holder and said holder is rotated about an axis which crosses said axis of rotation and/or radially adjusted during operation.

2. (Cancelled)

3. (Cancelled)

4. (Cancelled)

5. (Cancelled)

6. (Previously presented) The method according to claim 1, wherein at least a third tool is placed into contact with the workpiece at a position behind the second tool.

7. (Previously presented) The method according to claim 1, wherein the tools each comprise two or more forming rollers, between which the workpiece is retained while being worked.

8. (Previously presented) The method according to claim 1, wherein the workpiece is formed into